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accomplished by  
flowing hot sweet  
stripping gas through  
the bed. Gas breaks  
the ionic bonds and  
removes the H<sub>2</sub>S and  
H<sub>2</sub>O. 1 f26 Gas  
Sweetening and  
Processing Field  
Manual Typical  
regeneration  
temperatures are in  
the range of 300–400  
u0001 F (150–200  
u0001 C).

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In a simple compression gas-processing plant, field gas is charged to an inlet scrubber, where entrained liquids are removed. The gas is then successively compressed and cooled. As the pressure is increased and the temperature reduced, water vapour in the gas condenses.

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Design of an efficient

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and competitive processing scheme is a crucial stage in the development of gas fields. In that context, the sweetening unit plays a leading role due to the wide variety of technologies for CO<sub>2</sub> removal currently available. Amongst them, chemical and physical solvents, membranes and regenerable adsorbents stand out.

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